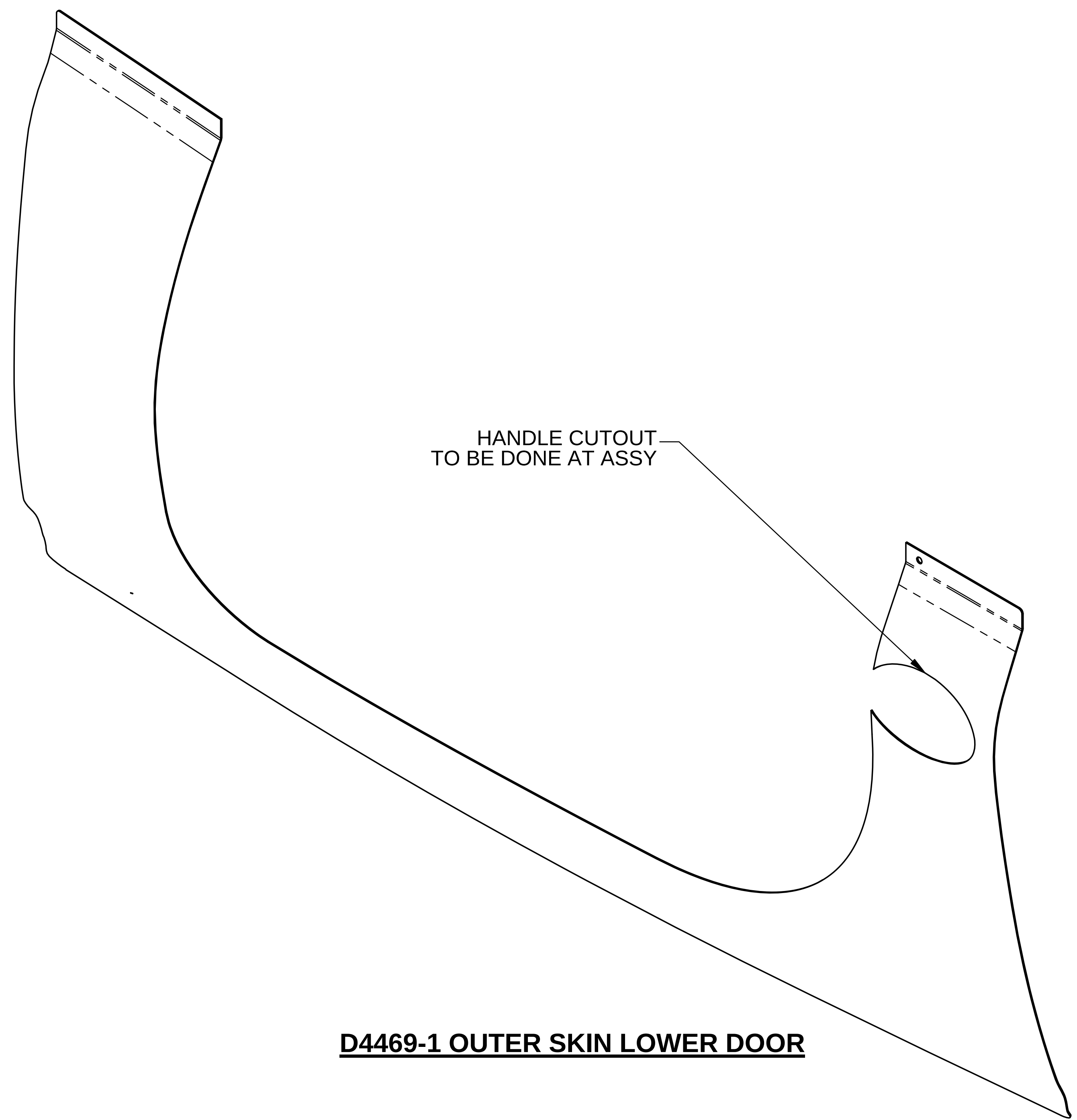


PRELIMINARY A2
12.01.16 (AJS)

D4469-1 OUTER SKIN LOWER DOOR

NOTES:
1) MATERIAL: MAKE FROM D4469-1F
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4469-1" USING FINE POINT PERMANENT INK MARKER
7) WEIGHT: 1.01 lbs
8) FROM PER DART TOOL TBA

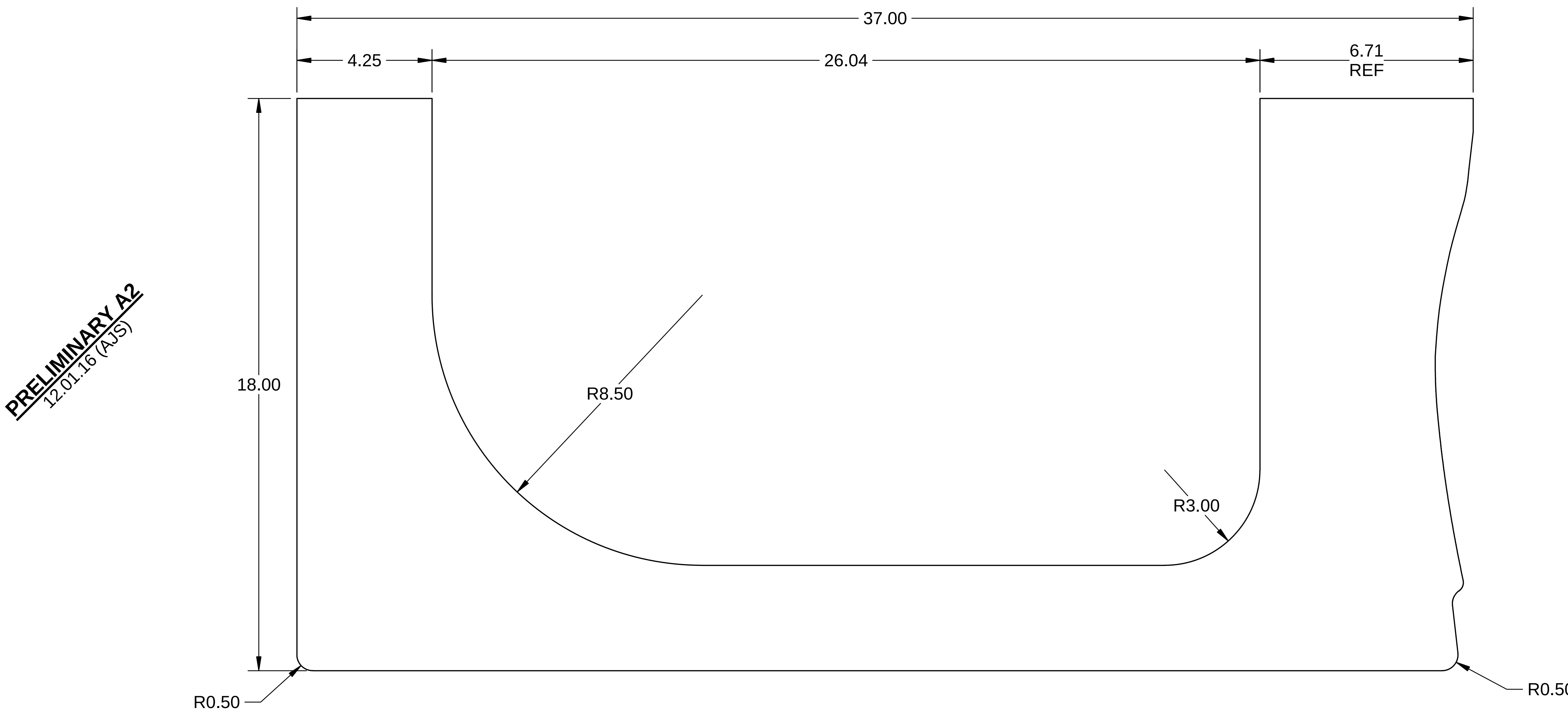
REV.	DESCRIPTION	BY	DATE
PA2	FLAT PATTERN UPADTED	AJS	12.01.16
PA1	PRELIMINARY	AJS	11.11.28

DESIGN	AJS
DRAWN	AJS
CHECKED	
MFG. APPR.	
APPROVED	
DE APPR.	
DATE	12.01.16

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D4469 — REV. PA2 — SHEET 1 OF 2

TITLE: OUTER SKIN LOWER DOOR — SCALE: NTS



D4469-1F OUTER SKIN LOWER DOOR

NOTES:
1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.032 THICK
PER AMS 4025 OR AMS 4027 OR ASTM B209
REF M6061T6S.032
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 1.01 lbs
8) ALL DIMENSIONS NOT SHOWN DEFINED PER DRAWING FILE "D4469-1F-REVPA2.DXF".

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	AJS	
CHECKED		DRAWING NO. D4469 — REV. PA2 — SHEET 2 OF 2
MFG. APPR.		
APPROVED		TITLE: OUTER SKIN LOWER DOOR — SCALE: NTS
DE APPR.		
DATE	12.01.16	